

# DATA SHEET

## Specifications & Performance

### Certified Quality



Quality System  
ISO9001 Certified



Environmental Management System  
ISO14001 Certified



Certified to CSA Technical Letter No, R-14



Certified to ANSI LC6-2008

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A Unit of IDEX Corporation

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WWW.SANDPIPERPUMP.COM



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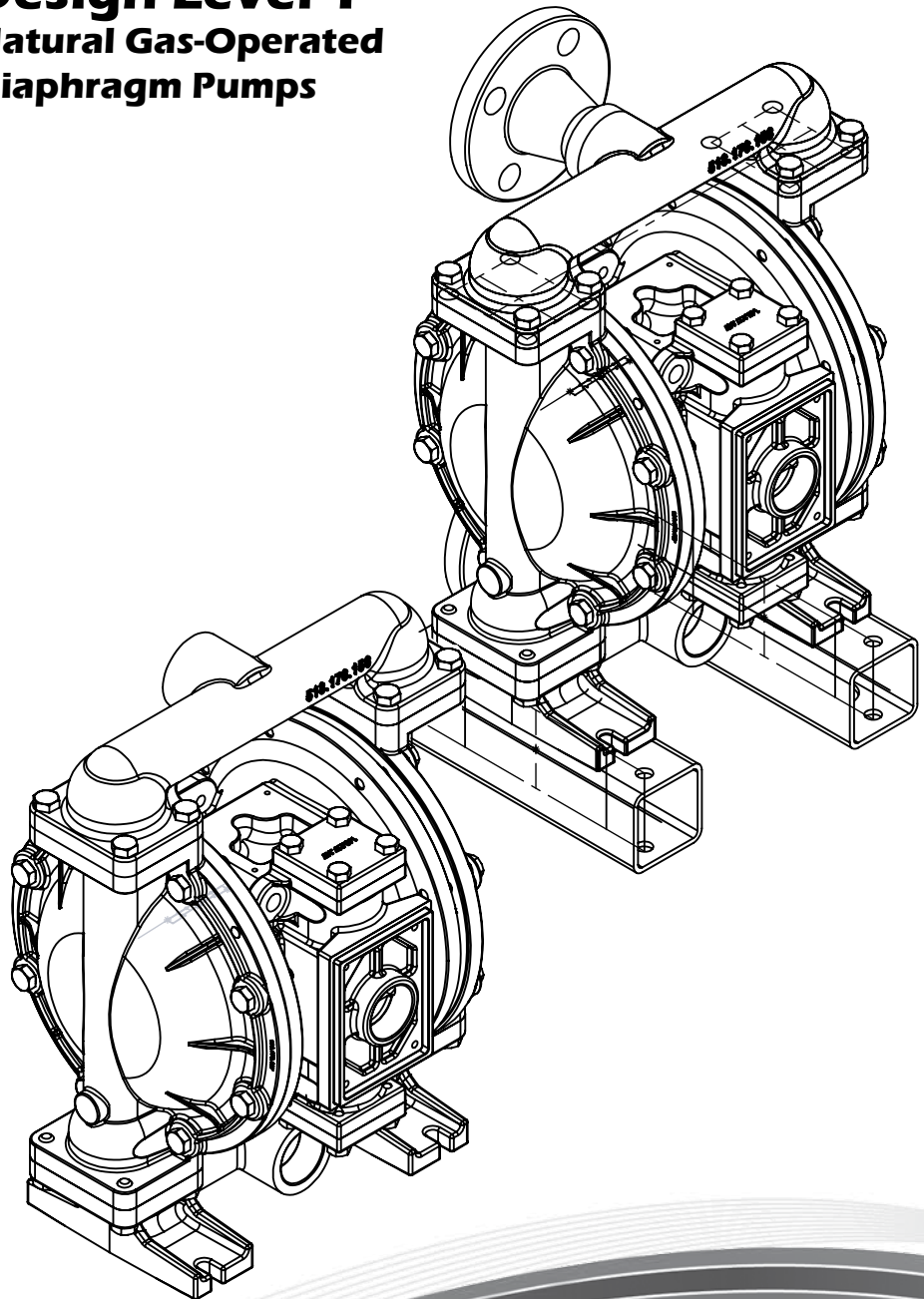
# Model G1F

## Metallic

### Design Level 1

### Natural Gas-Operated

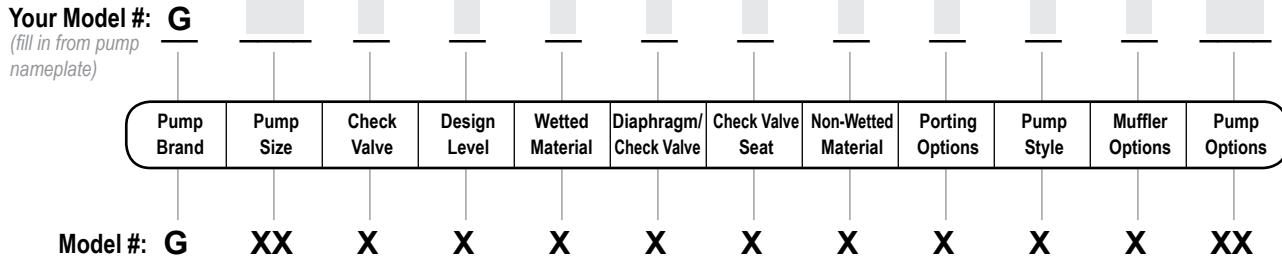
### Diaphragm Pumps



**SANDPIPER**<sup>®</sup>  
A WARREN RUPP, INC. BRAND

WWW.SANDPIPERPUMP.COM

# Explanation of Pump Nomenclature



## Pump Brand

G Natural Gas Operated

## Pump Size

1F 1"

## Check Valve Type

B Ball

## Design Level

1 Design Level

## Wetted Material

S Stainless Steel

A Aluminum

## Diaphragm/Check Valve Materials

B Nitrile/Nitrile

T PTFE -Nitrile/PTFE

5 Nitrile/PTFE

## Check Valve Seat

T Virgin PTFE

A Aluminum

S Stainless Steel

## Non-Wetted Material Options

A Painted Aluminum

B Unpainted Aluminum with Stainless Steel Gas Valve

D Unpainted Aluminum with Stainless Steel Gas Valve with FKM O-rings

X Unpainted Aluminum

0 Unpainted Aluminum/FKM Elastomer

V Painted Aluminum/ FKM Elastomer

## Porting Options

N NPT Threads

B BSP (Tapered) Threads

R 150# Raised Face 1" ANSI Flange w/ Threaded Pipe Connections

W 150# Welded Raised Face 1" ANSI Flanged Manifolds

## Pump Style

S Standard

## Muffler Options

X No Muffler Permitted \*

Your Serial #: (fill in from pump nameplate) \_\_\_\_\_

## ATEX Detail

(1)  II 2G c T5  
II 3/2 G c T5  
II 2D c T100°C †

Models equipped with Wetted Options A or S, Non-Wetted Options A, B, D, X, 0, or V, Pump Option X.

**Note:** See ATEX Explanation of Type Examination Certificate

# Performance

## G1F Metallic

### SUCTION/DISCHARGE PORT SIZE

- 1"

### CAPACITY

- 0 to 45 gallons per minute  
(0 to 170 liters per minute)

### GAS VALVE

- No-lube, no-stall design

### SOLIDS-HANDLING

- Up to .25 in. (6mm)

### HEADS UP TO

- 100 psi or 231 ft. of water  
(7 bar or 70 meters)

### MAXIMUM OPERATING PRESSURE

- 100 psi (7 bar)

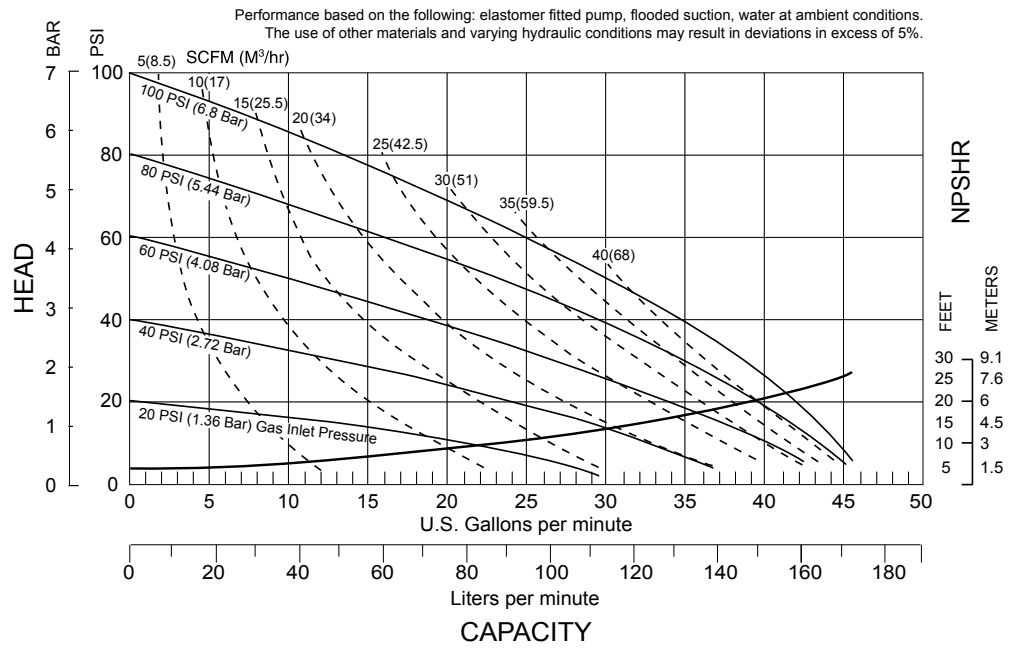
### DISPLACEMENT/STROKE

- .11 Gallon / .42 liter

### SHIPPING WEIGHT

- Aluminum 28 lbs. (13kg)
- Stainless Steel 43 lbs. (20kg)

These pump models are designed to pump the following fluids:  
Crude Oil, Salt Water, Drilling Mud, Condensate, Lubrication Oils,  
Glycol, Caustic Liquids, and Acids."



**Exhaust Gas:** The exhausted natural gas must be vented to a low pressure safe location in accordance with local fire safety and environmental codes, or in the absence of local codes, an industry or nationally recognized code having jurisdiction over the specific installations, and/or CAN/CGA B149, Installation Codes

# Materials

Material Profile:	Operating Temperatures:	
	Max.	Min.
<b>CAUTION!</b> Operating temperature limitations are as follows: <b>FKM:</b> (Fluorocarbon) Shows good resistance to a wide range of oils and solvents; especially all aliphatic, aromatic and halogenated hydrocarbons, acids, animal and vegetable oils. Hot water or hot aqueous solutions (over 70°F(21°C)) will attack FKM.	350°F 177°C	-40°F -40°C
<b>Nitrile:</b> General purpose, oil-resistant. Shows good solvent, oil, water and hydraulic fluid resistance. Should not be used with highly polar solvents like acetone and MEK, ozone, chlorinated hydrocarbons and nitro hydrocarbons.	190°F 88°C	-10°F -23°C
<b>Virgin PTFE:</b> (PFA/TFE) Chemically inert, virtually impervious. Very few chemicals are known to chemically react with PTFE; molten alkali metals, turbulent liquid or gaseous fluorine and a few fluoro-chemicals such as chlorine trifluoride or oxygen difluoride which readily liberate free fluorine at elevated temperatures.	220°F 104°C	-35°F -37°C
Maximum and Minimum Temperatures are the limits for which these materials can be operated. Temperatures coupled with pressure affect the longevity of diaphragm pump components. Maximum life should not be expected at the extreme limits of the temperature ranges.		
<b>Metals:</b>		
<b>Stainless Steel:</b> Equal to or exceeding ASTM specification A743 CF-8M for corrosion resistant iron chromium, iron chromium nickel and nickel based alloy castings for general applications. Commonly referred to as 316 Stainless Steel in the pump industry.		

For specific applications, always consult the Chemical Resistance Chart.

- Ambient temperature range:** -20°C to +40°C
- Process temperature range:** -20°C to +80°C for models rated as category 1 equipment  
-20°C to +100°C for models rated as category 2 equipment

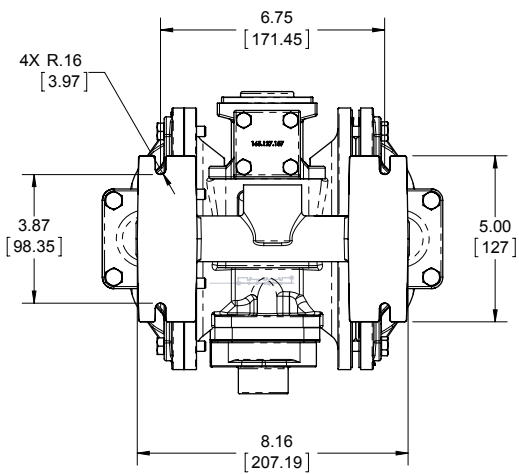
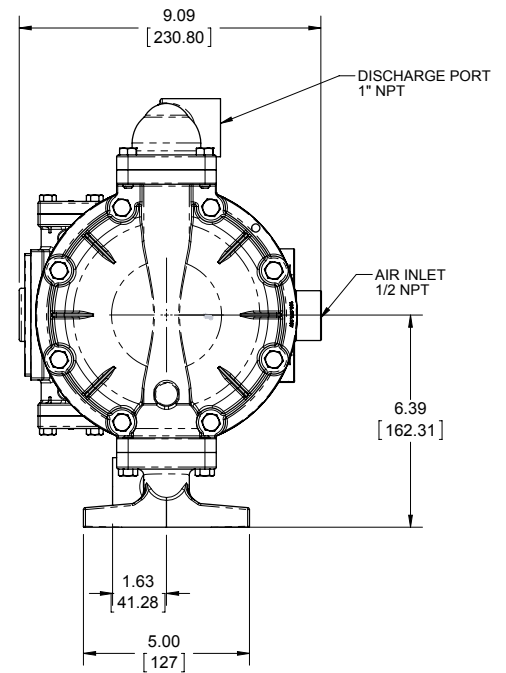
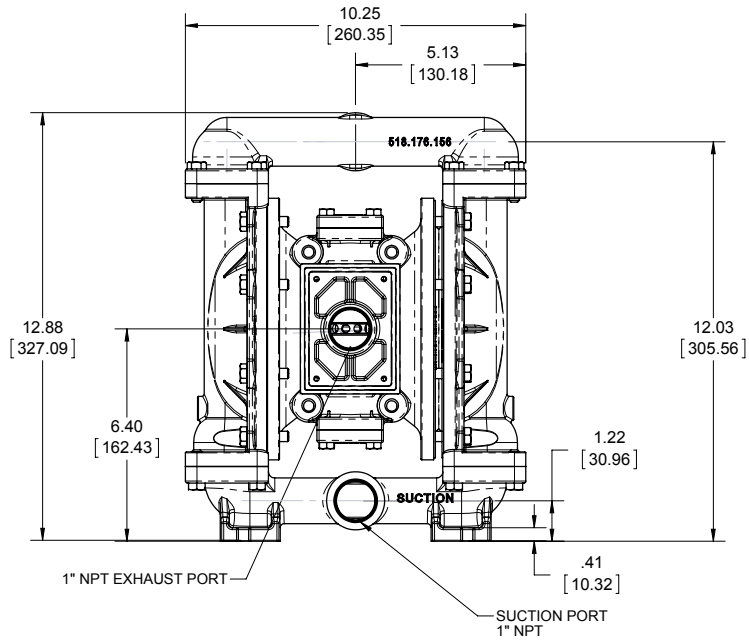
In addition, the ambient temperature range and the process temperature range do not exceed the operating temperature range of the applied non-metallic parts as listed in the manuals of the pumps.

# Dimensional Drawings

## G1F Metallic - NPT

Dimensions in inches (mm dimensions in brackets). Dimensional Tolerance:  $\pm 1/8"$  ( $\pm 3\text{mm}$ )

The dimensions on this drawing are for reference only. A certified drawing can be requested if physical dimensions are needed.

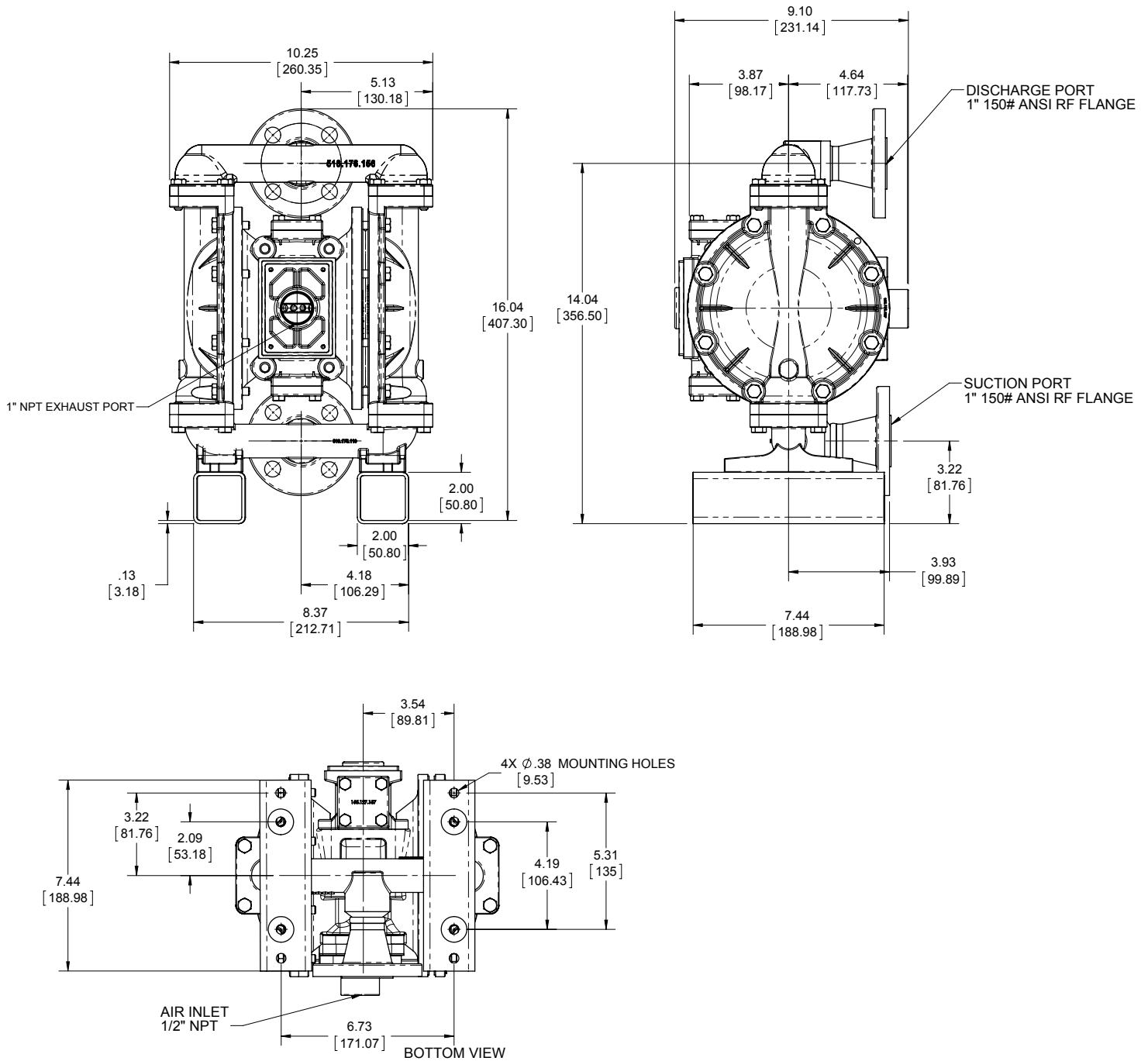


# Dimensional Drawings

## G1F Metallic - ANSI Flange

Dimensions in inches (mm dimensions in brackets). Dimensional Tolerance:  $\pm 1/8"$  ( $\pm 3\text{mm}$ )

The dimensions on this drawing are for reference only. A certified drawing can be requested if physical dimensions are needed.



# Written Warranty

## 5 - YEAR Limited Product Warranty

Quality System ISO9001 Certified • Environmental Management Systems ISO14001 Certified

Warren Rupp, Inc. ("Warren Rupp") warrants to the original end-use purchaser that no product sold by Warren Rupp that bears a Warren Rupp brand shall fail under normal use and service due to a defect in material or workmanship within five years from the date of shipment from Warren Rupp's factory. Warren Rupp brands include SANDPIPER®, MARATHON®, PortaPump®, SludgeMaster™ and Tranquilizer®.

~ See complete warranty at [www.sandpiperpump.com/About/guaranteesandwarranties.html](http://www.sandpiperpump.com/About/guaranteesandwarranties.html) ~

**WARREN  
RUPP, INC.®**

## Declaration of Conformity

**Manufacturer: Warren Rupp, Inc.®, 800 N. Main Street, P.O. Box 1568,  
Mansfield, Ohio, 44901-1568 USA**

Certifies that Air-Operated Double Diaphragm Pump Series: HDB, HDF, M Non-Metallic, S Non-Metallic, M Metallic, S Metallic, T Series, G Series, U Series, EH and SH High Pressure, RS Series, W Series, SMA and SPA Submersibles, and Tranquilizer Surge Suppressors comply with the European Community Directive 2006/42/EC on Machinery, according to Annex VIII. This product has used Harmonized Standard EN809:1998+A1:2009, Pumps and Pump Units for Liquids - Common Safety Requirements, to verify conformance.

David Roseberry  
Signature of authorized person

David Roseberry  
Printed name of authorized person

October 20, 2005  
Date of issue

Engineering Manager  
Title

Revision Level: F

August 23, 2012  
Date of revision

**IDEX**  
CORPORATION



# WARREN RUPP, INC.<sup>®</sup>

## EC Declaration of Conformity

In accordance with ATEX Directive 94/9/EC,  
Equipment intended for use in potentially explosive environments.

**Manufacturer: Warren Rupp, Inc.<sup>®</sup>, A Unit of IDEX Corporation**  
800 North Main Street, P.O. Box 1568, Mansfield, OH 44901-1568 USA

### EN 60079-25: 2004

For pumps equipped with Pulse Output ATEX Option  
KEMA Quality B.V. (0344)

**Applicable Standard:**  
EN13463-1: 2001,  
EN13463-5: 2003



### AODD Pumps and Surge Suppressors

For Type Examination Designations

### AODD (Air-Operated Double Diaphragm) Pumps

EC Type Examination Certificate No. Pumps: KEMA 09ATEX0071 X  
KEMA Quality B.V.  
Utrechtseweg 310  
6812 AR Arnhem, The Netherlands



**Tranquilizer<sup>®</sup>**



DATE/APPROVAL/TITLE:  
27 MAY 2010

*David Roseberry*  
David Roseberry, Engineering Manager

## ATEX Summary of Markings

Type	Marking	Listed In	Non-Conductive Fluids	
Pump types, S1F, S15, S20, and S30 provided with the pulse output option	II 2 G Ex ia c IIC T5 II 3/2 G Ex ia c IIC T5 II 2 D Ex c iaD 20 IP67 T100°C	KEMA 09ATEX0071 X CE 0344	KEMA 09ATEX0071 X KEMA 09ATEX0071 X KEMA 09ATEX0071 X	No Yes Yes
Pump types, S1F, S15, S20, and S30 provided with the integral solenoid option	II 2 G EEx m c II T5 II 3/2 G EEx m c II T5 II 2 D c IP65 T100°C	KEMA 09ATEX0071 X CE 0344	KEMA 09ATEX0071 X KEMA 09ATEX0071 X KEMA 09ATEX0071 X	No Yes Yes
Pump types, HDB1½, HDB40, HDB2, HDB50, HDB3, HDF1, HDF25, HDF2, HDF3M, PB¼, S05, S1F, S15, S20, S30, SB1, SB25, ST1½, ST40, G15, G20, and G30, without the above listed options, no aluminum parts	II 1 G c T5 II 3/1 G c T5 II 1 D c T100°C I M1 c I M2 c	KEMA 09ATEX0071 X KEMA 09ATEX0072 X CE 0344	KEMA 09ATEX0071 X KEMA 09ATEX0071 X KEMA 09ATEX0071 X KEMA 09ATEX0071 X KEMA 09ATEX0072 X	No Yes Yes No Yes
Pump types, DMF2, DMF3, HDB1½, HDB40, HDB2, HDB50, HDB3, HDF1, HDF25, HDF2, HDF3M, PB¼, S05, S1F, S15, S20, S30, SB1, SB25, SE½, ST1, ST25, ST1½, ST40, U1F, G05, G1F, G15, G20, and G30	II 2 G c T5 II 3/2 G c T5 II 2 D c T100°C	KEMA 09ATEX0072 X CE	KEMA 09ATEX0072 X KEMA 09ATEX0072 X KEMA 09ATEX0072 X	No Yes Yes
Surge Suppressors all types	II 2 G T5 II 3/2 G T5 II 2 D T100°C	KEMA 09ATEX0073 CE	KEMA 09ATEX0073 KEMA 09ATEX0073 KEMA 09ATEX0073	No Yes Yes

EC Type Certificate No. Pumps: KEMA 09ATEX0071 X  
Type Certificate No. Pumps: KEMA 09ATEX0072 X  
Type Certificate No. Suppressors: KEMA 09ATEX0073